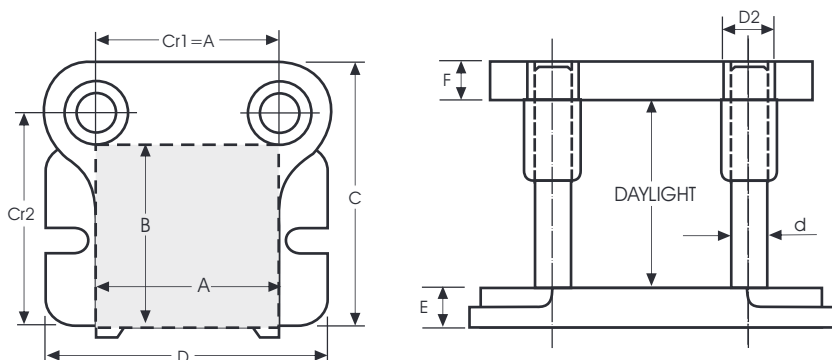




CAST IRON REAR PILLAR DIE SETS



RECTANGULAR

IMDC CODE	DIE SPACE		PLATE SIZE		PLATE THICKNESS		C.D. OF PILLARS Cr2	PILLAR / BUSH	
	A	x B	C	x D	E	- F		Without Ball Cage d/D2	With Ball Cage d/D2
CRR 1B	75	x 55	100	x 135	20	- 15	75	16/24	14/31
CRR 2B	100	x 75	125	x 175	20	- 20	97	22/30	19/38
CRR 3B	125	x 100	150	x 205	30	- 25	123	25/35	22/40
CRR 4B	150	x 115	170	x 230	35	- 30	138	28/38	25/44
CRR 5B	175	x 125	185	x 280	40	- 35	150	28/38	25/44
CRR 6B	175	x 75	125	x 255	30	- 25	97	25/35	19/38
CRR 7B	200	x 85	140	x 280	35	- 30	108	28/38	22/40
CRR 8B	225	x 100	160	x 330	40	- 35	125	30/40	25/44
CRR 9B	225	x 175	240	x 330	45	- 40	205	36/50	32/52
CRR 10B	300	x 125	190	x 400	45	- 40	152	30/40	28/48
CRR 11B	300	x 225	300	x 405	50	- 45	255	40/52	32/52
CRR 12B	400	x 225	300	x 510	50	- 45	256	40/52	36/58
CRR 13B	400	x 300	375	x 510	55	- 50	332	40/52	36/58
CRR 14B	450	x 175	265	x 560	50	- 45	208	45/62	40/60
CRR 15B	450	x 350	445	x 560	65	- 55	390	45/62	40/60

SQUARE

IMDC CODE	DIE SPACE		PLATE SIZE		PLATE THICKNESS		C.D. OF PILLARS Cr2	PILLAR / BUSH	
	A	x B	C	x D	E	- F		Without Ball Cage d/D2	With Ball Cage d/D2
CRS 1B	75	x 75	120	x 125	25	- 20	94	16/24	14/31
CRS 2B	100	x 100	150	x 160	30	- 25	122	25/35	19/38
CRS 3B	125	x 125	190	x 200	35	- 30	150	28/38	25/44
CRS 4B	162	x 162	235	x 258	35	- 30	196	36/50	30/52
CRS 5B	200	x 200	280	x 300	40	- 35	237	40/52	36/58
CRS 6B	225	x 225	305	x 325	45	- 40	262	40/52	36/58
CRS 7B	250	x 250	330	x 350	45	- 40	282	40/52	36/58
CRS 8B	285	x 285	365	x 385	50	- 45	320	45/62	40/60
CRS 9B	310	x 310	390	x 410	50	- 45	343	45/62	40/60
CRS 10B	350	x 350	430	x 450	55	- 50	385	50/64	45/68

STANDARD DAY LIGHT = 100mm