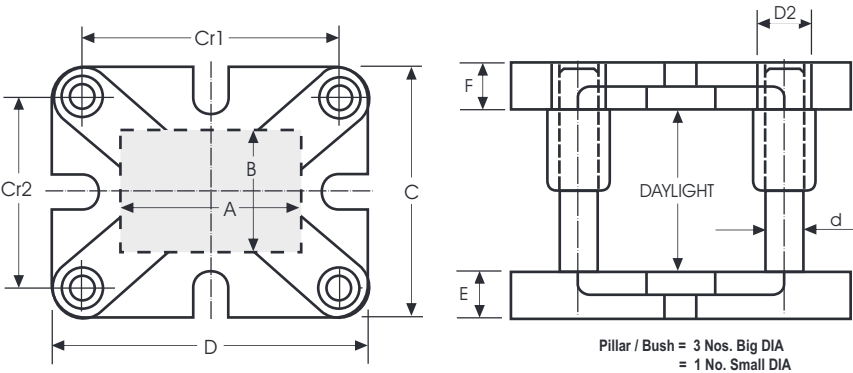


CAST IRON FOUR PILLAR DIE SETS



RECTANGULAR

IMDC CODE	DIE SPACE	PLATE SIZE	PLATE THICKNESS	C.D. OF PILLARS		PILLAR / BUSH	
	A x B	C x D	E - F	Cr1	Cr2	Without Ball Cage d/D2	With Ball Cage d/D2
CFR 1B	125 x 100	205 x 225	30 - 30	166	141	24/35,25/35	22/40,24/44
CFR 2B	150 x 125	230 x 250	35 - 35	191	165	24/35,25/35	22/40,24/44
CFR 3B	175 x 135	250 x 285	35 - 35	220	180	28/38,30/40	24/44,25/44
CFR 4B	190 x 150	265 x 310	35 - 35	235	195	30/40,32/43	24/44,25/44
CFR 5B	210 x 170	295 x 335	40 - 40	258	218	36/50,38/50	28/48,30/52
CFR 6B	235 x 185	325 x 275	40 - 40	290	240	36/50,38/50	30/48,32/52
CFR 7B	250 x 200	340 x 390	40 - 40	305	255	38/50,40/52	30/48,32/52
CFR 8B	275 x 225	365 x 415	40 - 40	330	280	38/50,40/52	36/58,38/58
CFR 9B	300 x 250	400 x 450	45 - 45	360	310	38/50,40/52	38/58,40/60
CFR 10B	325 x 275	425 x 475	45 - 45	385	335	45/62,48/62	38/58,40/60
CFR 11B	350 x 300	360 x 510	50 - 50	415	365	45/62,48/62	45/68,48/68
CFR 12B	375 x 325	485 x 535	55 - 55	440	380	48/62,50/64	45/68,48/68
CFR 13B	400 x 350	525 x 575	60 - 60	472	422	48/62,50/64	45/68,48/68

SQUARE

IMDC CODE	DIE SPACE	PLATE SIZE	PLATE THICKNESS	C.D. OF PILLARS		PILLAR / BUSH	
	A x B	C x D	E - F	Cr2		Without Ball Cage d/D2	With Ball Cage d/D2
CFS 1B	175 x 175	280 x 280	30 - 30	220		24/35,25/35	22/40,24/44
CFS 2B	200 x 200	320 x 320	35 - 35	249		30/40,32/43	24/44,25/44
CFS 3B	225 x 225	350 x 350	35 - 35	283		36/50,38/50	28/48,30/52
CFS 4B	250 x 250	385 x 385	40 - 40	308		36/50,38/50	30/52,32/52
CFS 5B	275 x 275	415 x 415	45 - 45	337		38/50,40/52	36/58,38/58
CFS 6B	300 x 300	450 x 450	45 - 45	366		38/50,40/52	38/58,40/60
CFS 7B	350 x 350	510 x 510	50 - 50	421		45/62,48/62	45/68,48/68
CFS 8B	400 x 400	565 x 565	60 - 60	478		48/62,50/64	48/68,50/72

STANDARD DAY LIGHT = 100mm