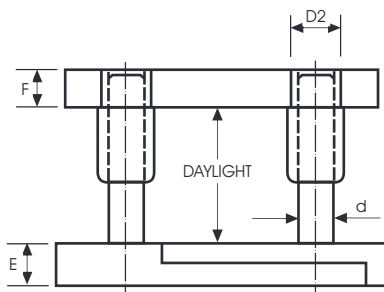
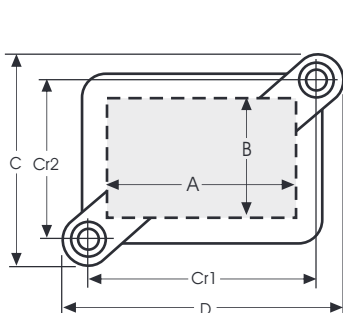




CAST IRON DIAGONAL PILLAR DIE SETS



RECTANGULAR

IMDC CODE	DIE SPACE	PLATE SIZE	PLATE THICKNESS	C.D. OF PILLARS		PILLAR / BUSH	
	A x B	C x D	E - F	Cr1	Cr2	Without Ball Cage d/D2	With Ball Cage d/D2
CDR 1B	75 x 50	135 x 155	25 - 25	110	85	16/24,18/24	14/31,15/31
CDR 2B	100 x 70	165 x 195	30 - 25	140	110	22/30,24/35	19/38,20/38
CDR 3B	115 x 75	170 x 210	30 - 25	155	115	22/30,24/35	1938/,20/38
CDR 4B	135 x 90	185 x 230	30 - 25	175	130	22/30,24/35	19/38,20/38
CDR 5B	150 x 100	205 x 255	35 - 30	195	145	24/35,25/35	22/40,24/44
CDR 6B	170 x 115	230 x 285	40 - 35	220	165	28/38,30/40	24/44,25/44
CDR 7B	215 x 140	270 x 345	45 - 40	270	195	30/40,32/43	28/48,30/52
CDR 8B	255 x 175	315 x 395	45 - 40	315	235	36/50,38/50	30/52,32/52
CDR 9B	305 x 190	330 x 445	50 - 45	365	250	38/50,40/52	30/52,32/52
CDR 10B	330 x 215	355 x 470	55 - 50	390	275	38/50,40/52	36/58,38/58
CDR 11B	400 x 250	395 x 545	60 - 50	465	315	45/62,48/62	38/58,40/60
CDR 12B	445 x 305	450 x 590	65 - 50	510	370	45/62,48/62	38/58,40/60

SQUARE

IMDC CODE	DIE SPACE	PLATE SIZE	PLATE THICKNESS	C.D. OF PILLARS		PILLAR / BUSH	
	A x B	C x D	E - F	Cr1 & Cr2		Without Ball Cage d/D2	With Ball Cage d/D2
CDS 1B	60 x 60	140 x 140	25 - 25	95		16/24,18/24	14/31,15/31
CDS 2B	85 x 85	170 x 160	30 - 25	123		22/30,24/35	16/34,18/34
CDS 3B	100 x 100	195 x 200	30 - 25	143		22/30,24/35	19/38,20/38
CDS 4B	115 x 115	210 x 210	30 - 25	158		22/30,24/35	19/38,20/38
CDS 5B	135 x 135	230 x 230	35 - 30	178		24/35,25/35	19/38,20/38
CDS 6B	150 x 150	255 x 255	40 - 35	195		28/38,30/40	22/40,24/44
CDS 7B	175 x 175	290 x 290	40 - 35	225		30/40,32/43	24/44,25/44
CDS 8B	200 x 200	330 x 330	45 - 40	256		30/40,32/43	28/48,30/52
CDS 9B	225 x 225	355 x 355	45 - 40	283		36/50,38/50	30/52,32/52
CDS 10B	250 x 250	390 x 390	50 - 45	312		38/50,40/52	36/58,38/58
CDS 11B	280 x 280	420 x 420	55 - 50	342		38/50,40/52	36/58,38/58
CDS 12B	380 x 380	530 x 530	65 - 50	446		45/62,48/62	38/58,40/60

STANDARD DAY LIGHT = 100mm