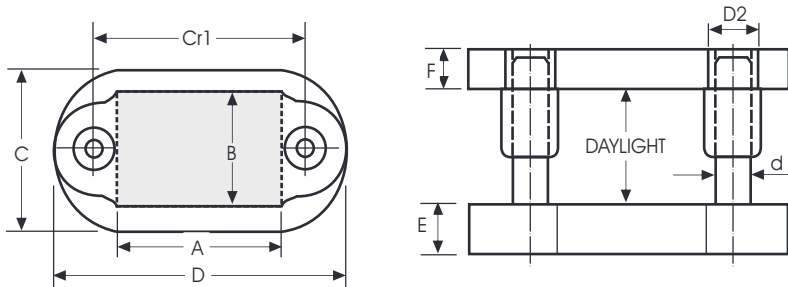


CAST IRON CENTRE PILLAR DIE SETS



RECTANGULAR

IMDC CODE	DIE SPACE	PLATE SIZE	PLATE THICKNESS	C.D. OF PILLARS Cr2	PILLAR / BUSH	
	A x B	C x D	E - F		Without Ball Cage d/D2	With Ball Cage d/D2
CCR 1B	75 x 40	60 x 155	20 - 15	110	16/24,18/24	14/31,15/31
CCR 2B	90 x 60	110 x 190	25 - 20	130	22/30,24/35	19/38,20/38
CCR 3B	100 x 70	120 x 200	25 - 25	140	22/30,24/35	19/38,20/38
CCR 4B	120 x 80	125 x 225	30 - 25	165	24/35,25/35	22/40,24/44
CCR 5B	130 x 90	135 x 235	30 - 25	175	24/35,25/35	22/40,24/44
CCR 6B	140 x 100	160 x 245	35 - 30	185	24/35,25/35	22/40,24/44
CCR 7B	160 x 115	175 x 275	35 - 30	210	28/38,30/40	24/44,25/44
CCR 8B	175 x 125	185 x 295	40 - 35	225	30/40,32/43	24/44,25/44
CCR 9B	200 x 150	210 x 330	40 - 35	255	36/50,38/50	28/48,30/52
CCR 10B	225 x 175	235 x 355	45 - 40	280	36/50,38/50	30/52,32/52
CCR 11B	250 x 200	260 x 395	50 - 40	310	36/50,38/50	30/52,32/52
CCR 12B	300 x 200	260 x 435	50 - 40	360	36/50,38/50	30/52,32/52
CCR 13B	300 x 225	285 x 435	55 - 40	360	36/50,38/50	30/52,32/52
CCR 14B	300 x 250	310 x 435	55 - 45	360	36/50,38/50	30/52,32/52
CCR 15B	350 x 250	310 x 495	65 - 55	415	38/50,40/52	36/58,38/58
CCR 16B	400 x 545	310 x 550	65 - 55	465	38/50,40/52	36/58,38/58

SQUARE

IMDC CODE	DIE SPACE	PLATE SIZE	PLATE THICKNESS	C.D. OF PILLARS Cr2	PILLAR / BUSH	
	A x B	C x D	E - F		Without Ball Cage d/D2	With Ball Cage d/D2
CCS 1B	75 x 75	125 x 155	20 - 20	110	16/24,18/24	14/31,15/31
CCS 2B	90 x 90	145 x 190	25 - 25	130	22/30,24/35	19/38,20/38
CCS 3B	100 x 100	110 x 200	30 - 25	140	24/35,25/35	19/38,20/38
CCS 4B	120 x 120	175 x 225	30 - 25	165	24/35,25/35	22/40,24/44
CCS 5B	130 x 130	185 x 235	35 - 30	175	24/35,25/35	22/40,24/44
CCS 6B	140 x 140	195 x 245	35 - 30	185	28/38,30/40	22/40,24/44
CCS 7B	160 x 160	220 x 275	40 - 35	210	28/38,30/40	24/44,25/44
CCS 8B	175 x 175	235 x 295	40 - 35	225	30/40,32/43	24/44,25/44
CCS 9B	200 x 200	260 x 330	45 - 40	260	36/50,38/50	28/48,30/52
CCS 10B	225 x 225	285 x 355	45 - 40	285	38/50,40/52	30/52,32/52
CCS 11B	250 x 250	310 x 395	50 - 40	310	38/50,42/52	36/58,38/58

STANDARD DAY LIGHT = 100mm