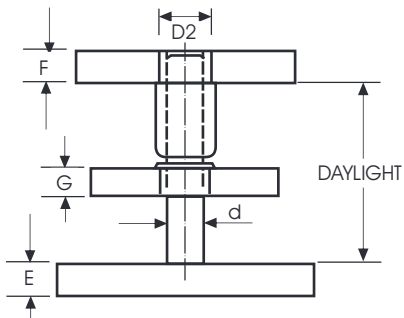
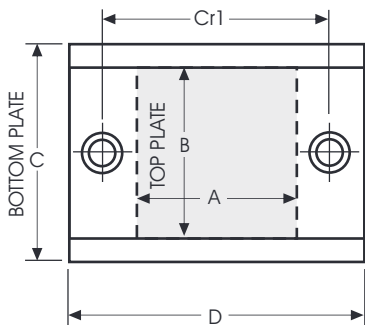




ALL STEEL THREE PLATED CENTRE PILLAR DIE SETS



RECTANGULAR

IMDC CODE	DIE SPACE			PLATE SIZE			PLATE THICKNESS			C.D. OF PILLARS Cr1	PILLAR / BUSH				
											Without Ball Cage	With Ball Cage			
	A	x	B	TOP B	x	C	BOTTOM C	x	D		E	F	G	d/D2	d/D2
TCR 1B	75	x	40	40	x	155	60	x	155	20	15	15	110	16/24,18/24	14/31,15/31
TCR 2B	90	x	60	60	x	190	110	x	190	25	20	20	130	22/30,24/35	19/38,20/38
TCR 3B	100	x	70	70	x	200	120	x	200	25	25	25	140	22/30,24/35	19/38,20/38
TCR 4B	120	x	80	80	x	225	125	x	225	30	25	25	165	24/35,25/35	22/40,24/44
TCR 5B	130	x	90	90	x	235	135	x	235	30	25	25	175	24/35,25/35	22/40,24/44
TCR 6B	140	x	100	100	x	245	160	x	245	35	30	30	185	24/35,25/35	22/40,24/44
TCR 7B	160	x	115	115	x	275	175	x	275	35	30	30	210	28/38,30/40	24/44,25/44
TCR 8B	175	x	125	125	x	295	185	x	295	40	35	35	225	30/40,32/43	24/44,25/44
TCR 9B	200	x	150	150	x	330	210	x	330	40	35	35	255	36/50,38/50	28/48,30/52
TCR 10B	225	x	175	175	x	355	235	x	355	45	40	35	280	36/50,38/50	30/52,32/52
TCR 11B	250	x	200	200	x	395	260	x	395	50	40	35	310	36/50,38/50	30/52,32/52
TCR 12B	300	x	200	200	x	435	260	x	435	50	40	35	360	36/50,38/50	30/52,32/52
TCR 13B	300	x	225	225	x	435	285	x	435	55	40	35	360	36/50,38/50	30/52,32/52
TCR 14B	300	x	250	250	x	435	310	x	435	55	40	35	360	36/50,38/50	30/52,32/52
TCR 15B	350	x	250	250	x	495	310	x	495	60	45	40	415	38/50,40/52	36/58,38/58
TCR 16B	400	x	250	250	x	545	310	x	545	60	45	40	465	38/50,40/52	36/58,38/58

SQUARE

IMDC CODE	DIE SPACE			PLATE SIZE				PLATE THICKNESS			C.D. OF PILLARS Cr1	PILLAR / BUSH			
												Without Ball Cage d/D2	With Ball Cage d/D2		
	A	x	B	TOP B	x	D	BOTTOM C	x	D	E		F	G		
TCS 1B	75	x	75	75	x	155	115	x	155	20	20	20	110	16/24,18/24	14/31,15/31
TCS 2B	90	x	90	90	x	190	130	x	190	25	25	25	130	22/30,24/35	19/38,20/38
TCS 3B	100	x	100	100	x	200	150	x	200	30	25	25	140	24/35,25/35	19/38,20/38
TCS 4B	120	x	120	120	x	225	170	x	225	30	25	25	165	24/35,25/35	22/40,24/44
TCS 5B	130	x	130	130	x	235	180	x	235	35	30	30	175	24/35,25/35	22/40,24/44
TCS 6B	140	x	140	140	x	245	190	x	245	35	30	30	185	28/38,30/40	22/40,24/44
TCS 7B	160	x	160	160	x	275	210	x	275	40	35	30	210	28/38,30/40	24/44,25/44
TCS 8B	175	x	175	175	x	295	235	x	295	40	35	35	225	30/40,32/43	24/44,25/44
TCS 9B	200	x	200	200	x	330	260	x	330	45	40	35	260	36/50,38/50	28/48,30/52
TCS 10B	225	x	225	225	x	355	285	x	355	45	40	35	285	38/50,40/52	30/52,32/52
TCS 11B	250	x	250	250	x	395	310	x	395	50	40	35	310	38/50,42/52	36/58,38/58

STANDARD DAY LIGHT = 100mm