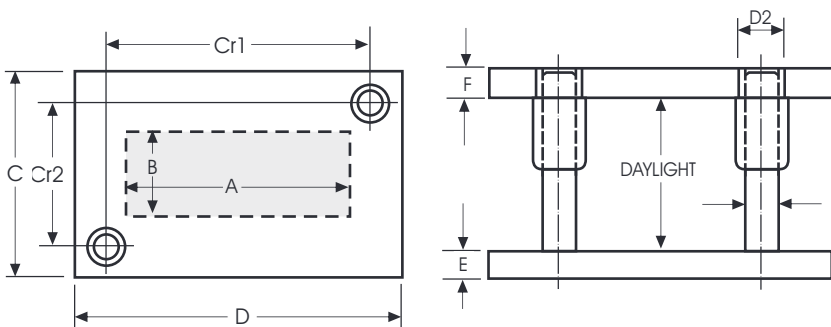




ALL STEEL DIAGONAL PILLAR DIE SETS



RECTANGULAR

IMDC CODE	DIE SPACE	PLATE SIZE	PLATE THICKNESS	C.D. OF PILLARS		PILLAR / BUSH	
	A x B	C x D	E - F	Cr1	Cr2	Without Ball Cage d/D2	With Ball Cage d/D2
SDR 1B	75 x 50	135 x 155	25 - 25	110	85	16/24,18/24	14/31,15/31
SDR 2B	100 x 70	165 x 195	30 - 25	140	110	22/30,24/35	19/38,20/38
SDR 3B	115 x 75	170 x 210	30 - 25	155	115	22/30,24/35	19/38,20/38
SDR 4B	135 x 90	185 x 230	30 - 25	175	130	22/30,24/35	19/38,20/38
SDR 5B	150 x 100	205 x 255	35 - 30	195	145	24/35,25/35	22/40,24/44
SDR 6B	170 x 115	230 x 285	40 - 35	220	165	28/38,30/40	24/44,25/44
SDR 7B	215 x 140	270 x 345	45 - 40	270	195	30/40,32/43	28/48,30/52
SDR 8B	255 x 175	315 x 395	45 - 40	315	235	36/50,38/50	30/52,32/52
SDR 9B	305 x 190	330 x 445	50 - 45	365	250	38/50,40/52	30/52,32/52
SDR 10B	330 x 115	355 x 470	55 - 50	390	275	38/50,40/52	36/58,38/58
SDR 11B	400 x 250	395 x 545	60 - 50	465	315	45/62,48/62	38/58,40/60
SDR 12B	445 x 305	450 x 590	65 - 50	510	370	45/62,48/62	38/58,40/60

SQUARE

IMDC CODE	DIE SPACE	PLATE SIZE	PLATE THICKNESS	C.D. OF PILLARS	PILLAR / BUSH	
	A x B	C x D	E - F	Cr2	Without Ball Cage d/D2	With Ball Cage d/D2
SDS 1B	60 x 60	140 x 140	25 - 25	95	16/24,18/24	14/31,15/31
SDS 2B	85 x 85	170 x 170	30 - 25	123	22/30,24/35	16/34,18/34
SDS 3B	100 x 100	195 x 195	30 - 25	143	22/30,24/35	19/38,20/38
SDS 4B	115 x 115	210 x 210	30 - 25	158	22/30,24/35	19/38,20/38
SDS 5B	135 x 135	230 x 230	35 - 30	178	24/35,25/35	19/38,20/38
SDS 6B	150 x 150	255 x 255	40 - 35	195	28/38,30/40	22/40,24/44
SDS 7B	175 x 175	290 x 290	40 - 35	225	30/40,32/43	24/44,25/44
SDS 8B	200 x 200	330 x 330	45 - 40	256	30/40,32/43	28/48,30/52
SDS 9B	225 x 225	355 x 355	45 - 40	283	36/50,38/50	30/52,32/52
SDS 10B	250 x 250	390 x 390	50 - 45	312	38/50,40/52	36/58,38/58
SDS 11B	280 x 280	420 x 420	55 - 50	342	38/50,40/52	36/58,38/58
SDS 12B	380 x 380	530 x 530	65 - 50	446	45/62,48/62	38/58,40/60

STANDARD DAY LIGHT = 100mm