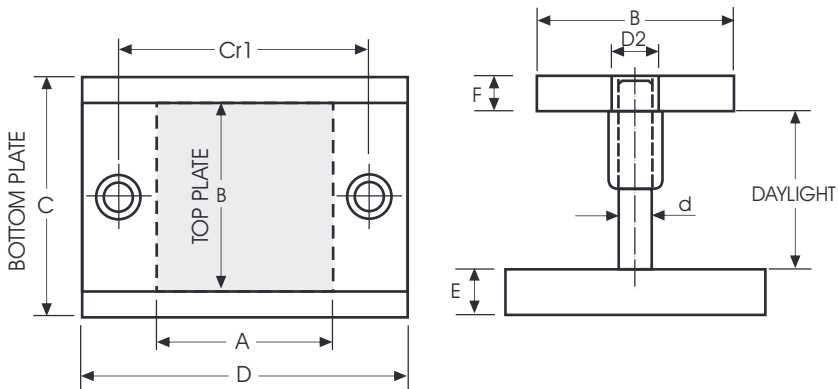


ALL STEEL CENTRE PILLAR DIE SETS



RECTANGULAR

IMDC CODE	DIE SPACE		PLATE SIZE				PLATE THICKNESS	C.D. OF PILLARS	PILLAR / BUSH	
			TOP		BOTTOM				Without Ball Cage d/D2	With Ball Cage d/D2
	A	x B	B	x D	C	x D	E - F	Cr1	Cr2	
SCR 1B	75	x 40	40	x 155	60	x 155	20 - 15	110	16/24,18/24	14/31,15/31
SCR 2B	90	x 60	60	x 190	110	x 190	25 - 20	130	22/30,24/35	19/38,20/38
SCR 3B	100	x 70	70	x 200	120	x 200	25 - 25	140	22/30,24/35	19/38,20/38
SCR 4B	120	x 80	80	x 225	125	x 225	30 - 25	165	24/35,25/35	22/40,24/44
SCR 5B	130	x 90	90	x 235	135	x 235	30 - 25	175	24/35,25/35	22/40,24/44
SCR 6B	140	x 100	100	x 245	160	x 245	35 - 30	185	24/35,25/35	22/40,24/44
SCR 7B	160	x 115	115	x 275	175	x 275	35 - 30	210	28/38,30/40	24/44,25/44
SCR 8B	175	x 125	125	x 295	185	x 295	40 - 35	225	30/40,32/43	24/44,25/44
SCR 9B	200	x 150	150	x 330	210	x 330	40 - 35	255	36/50,38/50	28/48,30/52
SCR 10B	225	x 175	175	x 355	235	x 355	45 - 40	280	36/50,38/50	30/52,32/52
SCR 11B	250	x 200	200	x 395	260	x 395	50 - 40	310	36/50,38/50	30/52,32/52
SCR 12B	300	x 200	200	x 435	260	x 435	50 - 40	360	36/50,38/50	30/52,32/52
SCR 13B	300	x 225	225	x 435	285	x 435	55 - 40	360	36/50,38/50	30/52,32/52
SCR 14B	300	x 250	250	x 435	310	x 435	55 - 40	360	36/50,38/50	30/52,32/52
SCR 15B	350	x 250	250	x 495	310	x 495	60 - 45	415	38/50,40/52	36/58,38/58
SCR 16B	400	x 250	250	x 545	310	x 545	60 - 45	465	38/50,40/52	36/58,38/58

SQUARE

IMDC CODE	DIE SPACE			PLATE SIZE			PLATE THICKNESS			C.D. OF PILLARS		PILLAR / BUSH			
												Without Ball Cage	With Ball Cage		
	A	x	B	B	x	D	C	x	D	E	-	F	Cr1	d/D2	d/D2
SCS 1B	75	x	75	75	x	155	115	x	155	20	-	20	110	16/24,18/24	14/31,15/31
SCS 2B	90	x	90	90	x	190	130	x	190	25	-	25	130	22/30,24/35	19/38,20/38
SCS 3B	100	x	100	100	x	200	150	x	200	30	-	25	140	24/35,25/35	19/38,20/38
SCS 4B	120	x	120	120	x	225	170	x	225	30	-	25	165	24/35,25/35	22/40,24/44
SCS 5B	130	x	130	130	x	235	180	x	235	35	-	30	175	24/35,25/35	22/40,24/44
SCS 6B	140	x	140	140	x	245	190	x	245	35	-	30	185	28/38,30/40	22/40,24/44
SCS 7B	160	x	160	160	x	275	210	x	275	40	-	35	210	28/38,30/40	24/44,25/44
SCS 8B	175	x	175	175	x	295	235	x	295	40	-	35	225	30/40,32/43	24/44,25/44
SCS 9B	200	x	200	200	x	330	260	x	330	45	-	40	260	36/50,38/50	28/48,30/52
SCS 10B	225	x	225	225	x	355	285	x	355	45	-	40	285	38/50,40/52	30/52,32/52
SCS 11B	250	x	250	250	x	395	310	x	395	50	-	40	310	38/50,40/52	36/58,38/58

STANDARD DAY LIGHT = 100mm